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## **LIFT AXLE PARALLELOGRAM SUSPENSION SYSTEM**

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### **BACKGROUND**

The present invention relates generally to vehicle suspension systems and, in an embodiment described herein, more particularly provides a lift axle 25 parallelogram suspension system.

It has become increasingly important in the suspension system market to provide suspension systems which weigh less and support equivalent or

increased loads. Thus, suspension system configurations which accomplish these goals at the same time are highly desirable.

One problem in the suspension system art is how to resist lateral forces applied to an axle assembly. Such lateral forces may result from vehicle 5 cornering, articulation of the axle assembly, etc., and can, for example, cause premature wear of pivot bushings or other components of the suspension system. An improved suspension system would preferably provide for resisting lateral forces, without increasing the weight of the suspension system significantly, or at all.

10 From the foregoing, it can be seen that it would be quite desirable to provide an improved suspension system. In particular, there is a need for suspension systems, such as lift axle parallelogram suspension systems, which have increased load carrying capacities, reduced weight, and which satisfactorily resist lateral forces applied thereto. Therefore, one object of the present 15 invention is to provide a suspension system which accomplishes at least one of these goals.

## SUMMARY

20 In carrying out the principles of the present invention, in accordance with an embodiment thereof, a suspension system is provided which is uniquely configured to satisfy the above needs in the art. The suspension system is

relatively light in weight for its load carrying capacity, and includes features which enable it to effectively resist lateral forces applied to its axle assembly.

In one aspect of the invention, a suspension system for a vehicle having a generally longitudinally extending frame is provided. The suspension system 5 includes an axle assembly and upper and lower trailing arms. One end of each of the upper and lower arms is attached to the frame at a pivot connection, and an opposite end of the arm is attached to the axle assembly at another pivot connection. Each of the arms is angled laterally outward from the frame as the arm extends from the frame pivot connection to the axle assembly pivot 10 connection.

In another aspect of the invention, another suspension system for a vehicle having a generally longitudinally extending frame is provided. The suspension system includes an axle assembly, hanger brackets attached to the frame and extending downwardly therefrom, and a crossmember attached to the hanger 15 brackets. At least one trailing arm is pivotably connected to one of the hanger brackets at a pivot connection, and is pivotably connected to the axle assembly. The pivot connection extends between the hanger bracket and the crossmember.

In yet another aspect of the invention, the crossmember and each of the hanger brackets, or any of them, may be made of a composite material. The 20 components may be integrally formed, or formed as separate pieces and then attached to each other.

These and other features, advantages, benefits and objects of the present invention will become apparent to one of ordinary skill in the art upon careful consideration of the detailed description of a representative embodiment of the invention hereinbelow and the accompanying drawings.

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#### **BRIEF DESCRIPTION OF THE DRAWINGS**

FIG. 1 is a top plan view of a lift axle parallelogram suspension system embodying principles of the present invention;

10 FIG. 2 is a front elevational view of the suspension system of FIG. 1; and  
FIG. 3 is a cross-sectional view, taken along line 3-3 of FIG. 2, showing an arm pivot connection of the suspension system.

#### **DETAILED DESCRIPTION**

15 Representatively illustrated in FIGS. 1 & 2 is a suspension system 10 which embodies principles of the present invention. In the following description of the suspension system 10 and other apparatus and methods described herein, directional terms, such as "above", "below", "upper", "lower", etc., are used only  
20 for convenience in referring to the accompanying drawings. Additionally, it is to be understood that the embodiment of the present invention described herein

may be utilized in various orientations and in various configurations, without departing from the principles of the present invention.

The suspension system 10 includes a generally laterally extending axle assembly 12 having spindles 14 at outer ends thereof for mounting conventional hubs and wheels (not shown) to the suspension system in a manner well known to those skilled in the art. The suspension system 10 is steerable, the spindles 14 being pivotably mounted using yokes 16. Note that the principles of the invention may be incorporated into suspension systems which are not steerable, as well.

10           The axle assembly 12 is connected to a vehicle frame 18 by means of upper and lower trailing arms 20, 22. At each end of the suspension system 10, an upper arm 20 is pivotably connected to the axle assembly at a pivot connection 24, and pivotably connected to the frame 18 at a pivot connection 26. Similarly, at each end of the suspension system 10, a lower arm 22 is pivotably connected to 15 the axle assembly 12 at a pivot connection 28, and pivotably connected to the frame 18 at a pivot connection 30.

20           Preferably, the suspension system 10 is a parallelogram-type suspension system in which the upper and lower arms 20, 22 are vertically spaced apart and remain substantially parallel to each other, in the vertical plane, as the axle assembly 12 displaces vertically relative to the frame 18. The suspension system 10 could, for example, be of the type known to those skilled in the art as a modified parallelogram suspension system. Thus, the pivot connections 24, 26,

28, 30 on each side of the suspension system 10 may form the vertices of a parallelogram. However, it should be clearly understood that the principles of the invention may be incorporated into suspension systems other than parallelogram-type suspension systems, since the invention is not limited to any 5 specific details of the suspension system 10 described herein.

The suspension system 10 also includes a lift mechanism 32 on each side of the suspension system. Each of the lift mechanisms 32 includes a lift air spring 34 and a lever arm 36. Each of the lift air springs 34 is connected between one of the lever arms 36 and a bracket 38 attached to the frame 18.

10 Each of the lever arms 36 is connected between one of the lift air springs 34 and one of the pivot connections 30 of the lower arms 22. As the lift air springs 34 are expanded, the lever arms 36 pivot forward at the pivot connections 30, thereby pivoting the lower arms 22 upward at the axle assembly 12, and raising the axle assembly relative to the frame 18.

15 The pivot connections 26 between the upper arms 20 and the frame 18 are located at hanger brackets 40 attached to each side of the frame 18 and extending downwardly therefrom. A crossmember 42 extends laterally relative to the frame 18 and is rigidly attached to lower ends of the hanger brackets 40.

20 To reduce weight in the suspension system 10, the crossmember 42 and/or hanger brackets 40 may be made of a composite material. As used herein, the term “composite material” is used to indicate a material consisting of two or more constituents, insoluble in one another, which are combined to form the material

possessing certain properties not possessed by the individual constituents. Examples of composite materials include glass or carbon fibers in a resin matrix, etc. However, the crossmember 42 and/or hanger brackets 40 may be made of other materials, such as steel, aluminum, etc., in keeping with the principles of  
5 the invention.

If the crossmember 42 and hanger brackets 40 are made of a composite material, they may be integrally formed as a single piece, for example, by molding, etc., or they could be separately formed and then attached to each other by adhesively bonding the crossmember to each of the hanger brackets, or by  
10 using fasteners or another attachment method.

The crossmember 42 structurally ties the hanger brackets 40 to each other, providing increased resistance to lateral forces applied to the hanger brackets. In a unique feature of the invention, the crossmember 42 also acts to support the lower pivot connections 30, in conjunction with the hanger brackets  
15 40.

FIG. 3 representatively illustrates a cross-section of one of the pivot connections 30. In this view it may be seen that the pivot connection 30 includes a pivot pin 44 (depicted in FIG. 3 as a fastener of the type known to those skilled in the art as a "huck") about which the trailing arm 22 and lever arm 46 rotate.  
20 Note that the pivot pin 44 may be other than a fastener and other than a "huck", and that other types of pivot connections may be used, without departing from the principles of the invention.

The pivot pin 44 extends through the hanger bracket 40 on one side of the pivot connection 30, and extends through a pivot mounting bracket 46 on the crossmember 42 on the other side of the pivot connection. The bracket 46 is depicted in FIG. 3 as being separately attached to the crossmember 42, but the 5 bracket could be integrally formed on the crossmember, or otherwise connected to the crossmember, if desired.

Thus, it may be clearly seen that the lower arm 22, and the pivot connection 30 thereof, is supported between the hanger bracket 40 and the crossmember 42. This configuration advantageously uses the crossmember 42 to 10 both aid in resisting lateral forces applied to the suspension system 10, and to support the pivot connection 30 of the lower arm 22. Accordingly, the hanger brackets 40 of the suspension system 10 may be significantly lighter in weight as compared to previous suspension systems.

Another unique feature of the invention which aids in resisting lateral 15 forces applied to the suspension system 10 is the configuration of the upper and lower arms 20, 22 relative to the frame 18. As depicted in FIG. 1, the upper arms 20 are angled laterally outward relative to the frame 18 as the arms extend from the pivot connections 26 at the frame to the pivot connections 24 at the axle assembly 12. The lower arms 22 are also angled laterally outward relative to the 20 frame 18 as the arms extend from the pivot connections 30 at the frame to the pivot connections 28 at the axle assembly 12.

Note that the upper arms 20 are angled outward greater than the lower arms 22 are angled outward relative to the frame 18. The pivot connections 24 of the upper arms 20 to the axle assembly 12 are spaced laterally apart greater than the pivot connections 28 of the lower arms 22 to the axle assembly, and the pivot 5 connections 26 of the upper arms to the hanger brackets 40 are spaced laterally apart greater than the pivot connections 30 of the lower arms to the hanger brackets and crossmember 42.

However, the difference in angular orientation between the arms 20, 22 described above and shown in the drawings is not necessary in keeping with the 10 principles of the invention. For example, the arms 20, 22 could be angled the same relative to the frame 18, or the lower arms could be angled outward greater than the upper arms.

Of course, a person skilled in the art would, upon a careful consideration of the above description of a representative embodiment of the invention, readily 15 appreciate that many modifications, additions, substitutions, deletions, and other changes may be made to this specific embodiment, and such changes are contemplated by the principles of the present invention. Accordingly, the foregoing detailed description is to be clearly understood as being given by way of illustration and example only, the spirit and scope of the present invention being 20 limited solely by the appended claims and their equivalents.